

Company Directive

STANDARD TECHNIQUE : CA1AB/1

Relating to the Procedures for Making Low Voltage Mains Three Core Wavecon Connection/Disconnection Joints

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Approved by:



Policy Manager

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ST: CA1AB Relating to the Procedures for Making Low Voltage Mains Three Core Wavecon Connection/Disconnection Joints

INTRODUCTION

This Standard Technique Document contains the approved LV mains three core Wavecon connection/disconnection joints, which shall be implemented in conjunction with the appropriate General Requirements contained in ST:CA1C, including: -

1. General Cleanliness and Accident Prevention
2. General Jointing Procedures – Dead Cables
3. General Jointing Procedures and Safety Precautions – Live Cables

Note: - Resin encapsulated joints must not be broken down

If the need arises to undertake a Mains connection/disconnection joint configuration (i.e. non-standard) not covered within this Standard Technique the Policy Manager, Head Office, is to be consulted.

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8.101 Three Core Wavecon – Three Core Wavecon

**ST: CA1AB RELATING TO THE PROCEDURES FOR MAKING LOW VOLTAGE
MAINS THREE CORE WAVECON CONNECTION/DISCONNECTION JOINTS**

JOINTING PROCEDURE 8.101

**THREE CORE WAVECON - THREE CORE WAVECON
MAINS CABLE BRANCH JOINT**

**This procedure is to be read in conjunction with the appropriate
General Requirements ST: CA1C Section 6 Pt 1
of the LV Jointing Manual**

JOINTING PROCEDURE 8.101

JOINT KIT REFERENCES

CABLE SIZE		JOINT KIT REFERENCES
FROM	TO	BRANCH JOINT
95W	95W	MB 1
	185W	MB 2
	300W	MB 3
185W	185W	MB 2
	300W	MB 3
300W	300W	MB 3

Note: - 70mm² and 120mm² Wavecon used in South Wales will be sized as 95mm² (70) and 185mm² (120).

JOINTING PROCEDURE 8.101

JOINT KIT MATERIALS

KIT REF.	SHELL			RESIN		CONNECTORS				EARTH TAIL
	1589	1588	1587	5 litre	6.5 litre	UBR 95	UBR 185	UBR 300	BCNE 3	LVCU 1700/5
MB 1	1			2	1	3			2	1
MB 2		1		5			3		2	1
MB 3			1	8				3	2	1

ADDITIONAL ITEMS FOR EACH JOINT

Insulation patch
Black cotton tape
Sealing putty
Cable ties
Shell support
Tinned copper braid (15 x 1.5)
16 swg tinned copper wire
PVC tape
De-solvit 1000FD
Workhorse dry wipes

Note: - Individual material item numbers (SHOPS) are to be found in Section 4 - Part I of the LV Jointing Manual.

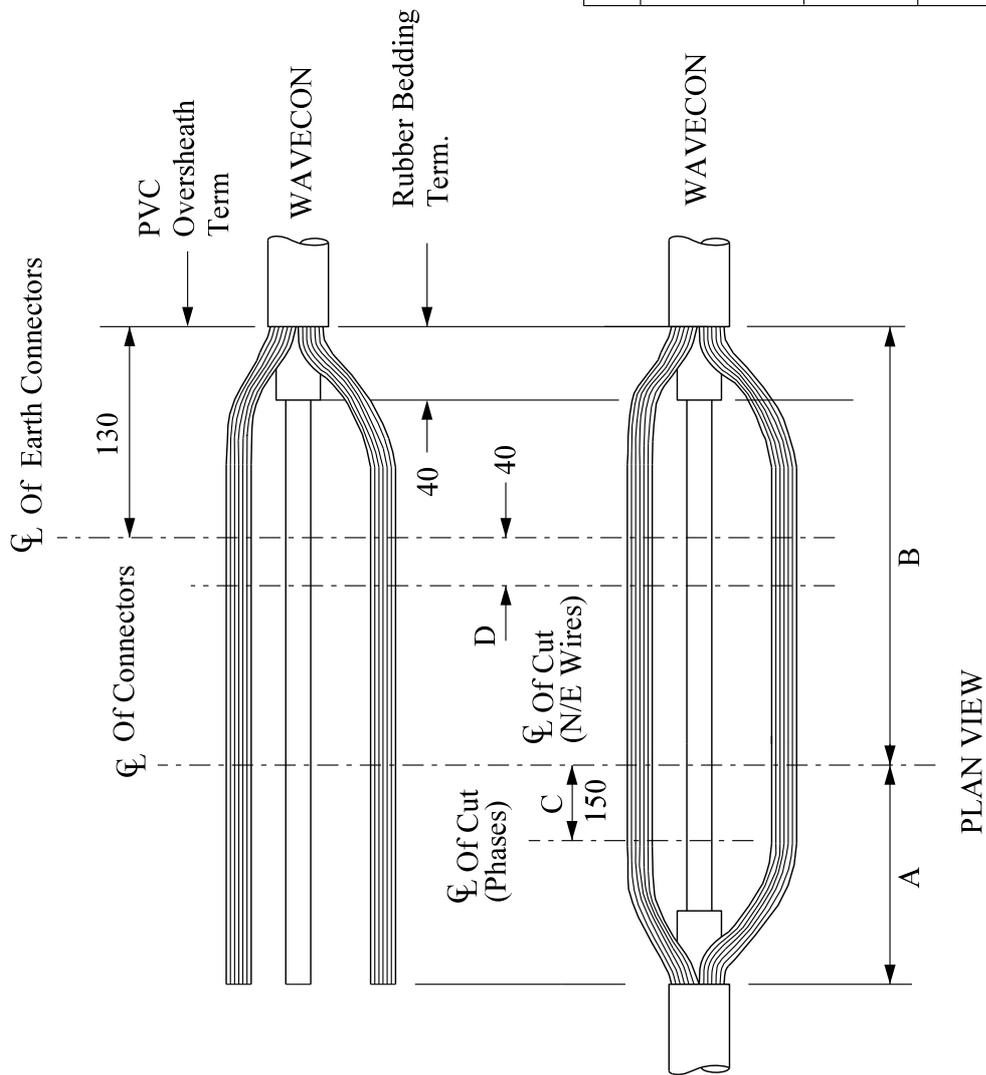
JOINTING PROCEDURE 8.101

Actions	General Requirements (ST: CA1C)
Refer to Drawing LVJ 8.101.1, 8.101.2 whilst undertaking this Jointing Procedure	
1 Set up and mark cables	4
BRANCH CABLE – Preparation	
2 Open and cut cable in accordance with General Requirement 6.14	14
3 Prepare the neutral/earth wires for jointing	8
MAIN CABLE - Preparation	
4. Remove PVC oversheath	6
5. Prepare the neutral/earth wires for jointing	8
6. Remove rubber bedding	9
COMPLETION OF JOINT	
7. Set cores in joint position	27
8. Connect the neutral/earth wires including a equalisation bond and copper earth tail	29
9. Remove temporary earth connection applied in 2	--
10. Apply temporary shrouding	21
11. Make and insulate phase connections	29/30
12. Cut and insulate phase conductors in accordance General Requirement 6.14	14
13. Remove temporary shrouding applied in 10	--
14. NOTE: - If the cable is to remain as a Live stop end then an earth rod is to be connected to the neutral/earth wires via a copper earth tail as per Jointing Procedure 7.301.	--
15. Form neutral/earth wires into their final positions	--
16. Abrade and build-up oversheaths	32

JOINTING PROCEDURE 8.101 – Continued

Actions	General Requirements (ST: CA1C)
17. Thoroughly degrease the joint	35
18. Apply mastic water block to copper earth tail	33
19. Remove temporary binders	--
20. Prepare and fit shell, ensuring 15mm clearance	36
21. Mix and pour resin.	37

All dimensions in mm

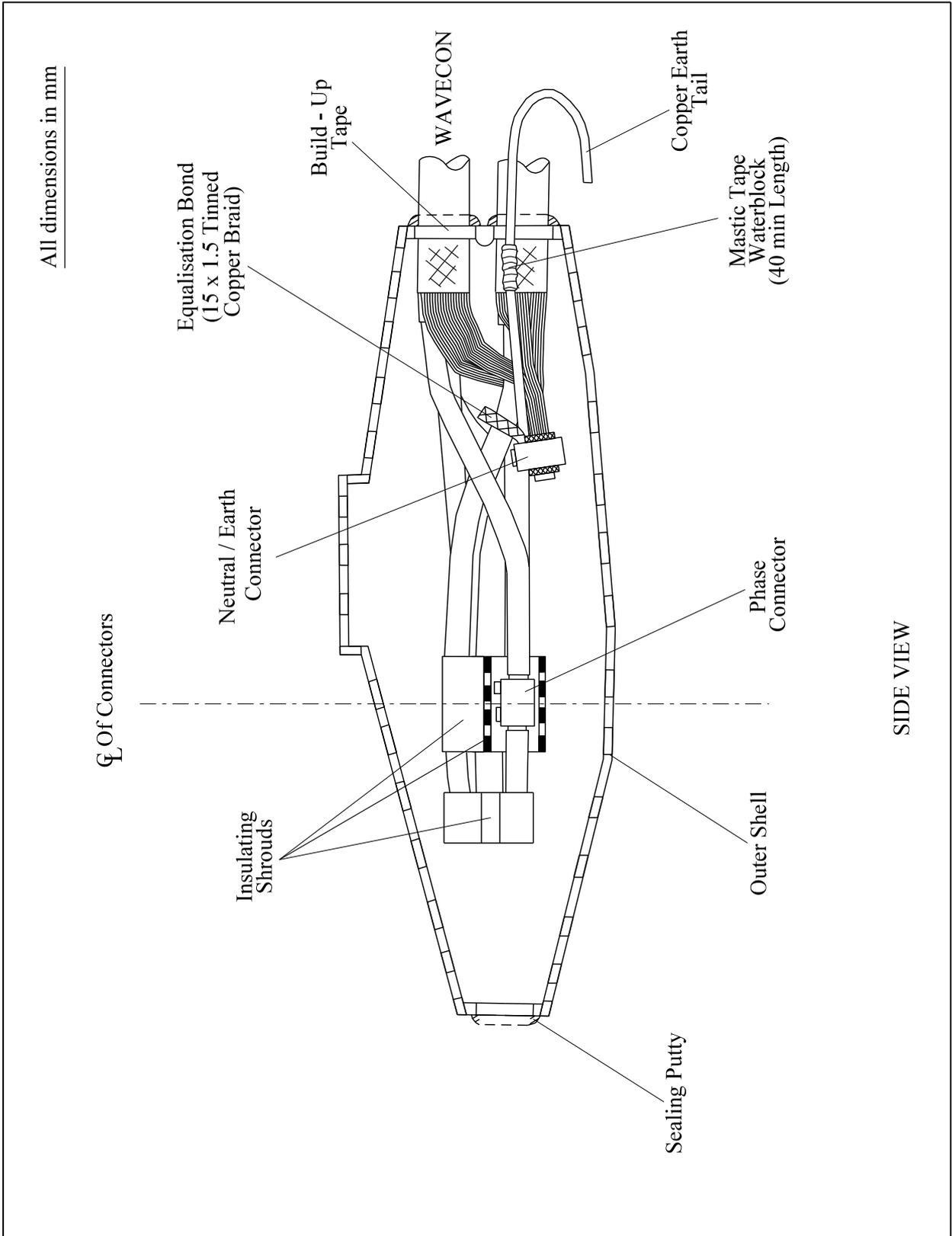


CABLE SIZE		A	B
95 mm ²	70 - 95 mm ²	435	325
	70 - 185 mm ²	475	425
185 mm ²	300 mm ²	525	525
	70 - 185 mm ²	475	425
300 mm ²	300 mm ²	525	525
	70 - 300mm ²	525	525

NOTE:- Where The Jointing Of Dissimilar Size Cables Is Required All Dimensions Will Be Taken To The Largest Cable Size.

Rev No	Drawn	Chk'd	App'd	Date	Revision	
ORIGINAL ISSUE	DATE	WESTERN POWER DISTRIBUTION Design Department. Avonbank, Feeder Road, Bristol BS2 0TB Tel: 0117 933 2000 Fax: 0117 933 2001.				
Drawn	RJB	06/12	Title THREE CORE WAVECON JOINT CONNECTION / DISCONNECTION STRIPPING DIMENSIONS			
Checked			Drg. No.			Rev No
Approved			LVJ 8.101.1			
SCALE	N.T.S.					

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Drawn	RJB	06/12	Title			
Checked			THREE CORE WAVECON JOINT- CONNECTION / DISCONNECTION GENERAL LAYOUT		LVJ 8.101.2	
Approved						
SCALE	N.T.S.					

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APPENDIX A

SUPERSEDED DOCUMENTATION

This Standard Technique supersedes ST:CA1AB dated January 2012 which should now be withdrawn.

APPENDIX B

ASSOCIATED DOCUMENTATION

ST: CA1B, ST: CA1C/5, ST: CA1 D, ST: CA1E, ST: CA1F, ST: CA1G, ST: CA1H, ST: CA1I, ST: CA1U, ST: CA1W, ST: CA1X, ST: CA1Y, ST: CA1Z, ST: CA1AA, ST: CA1AB, ST: CA7A, ST: CA7B, ST: CA7C, ST: CA7D.

APPENDIX C

IMPACT ON COMPANY POLICY

None, as this document has formalised procedures which have been undertaken in the past.

APPENDIX D

IMPLEMENTATION OF POLICY

This Standard Technique shall be communicated to all relevant WPD engineers and site staff at the next Team Briefing by the Team Manager.

APPENDIX E

KEY WORDS

LV Mains three core Wavecon connection/disconnection joints.

APPENDIX F

DOCUMENT LAST REVIEWED

June 2012